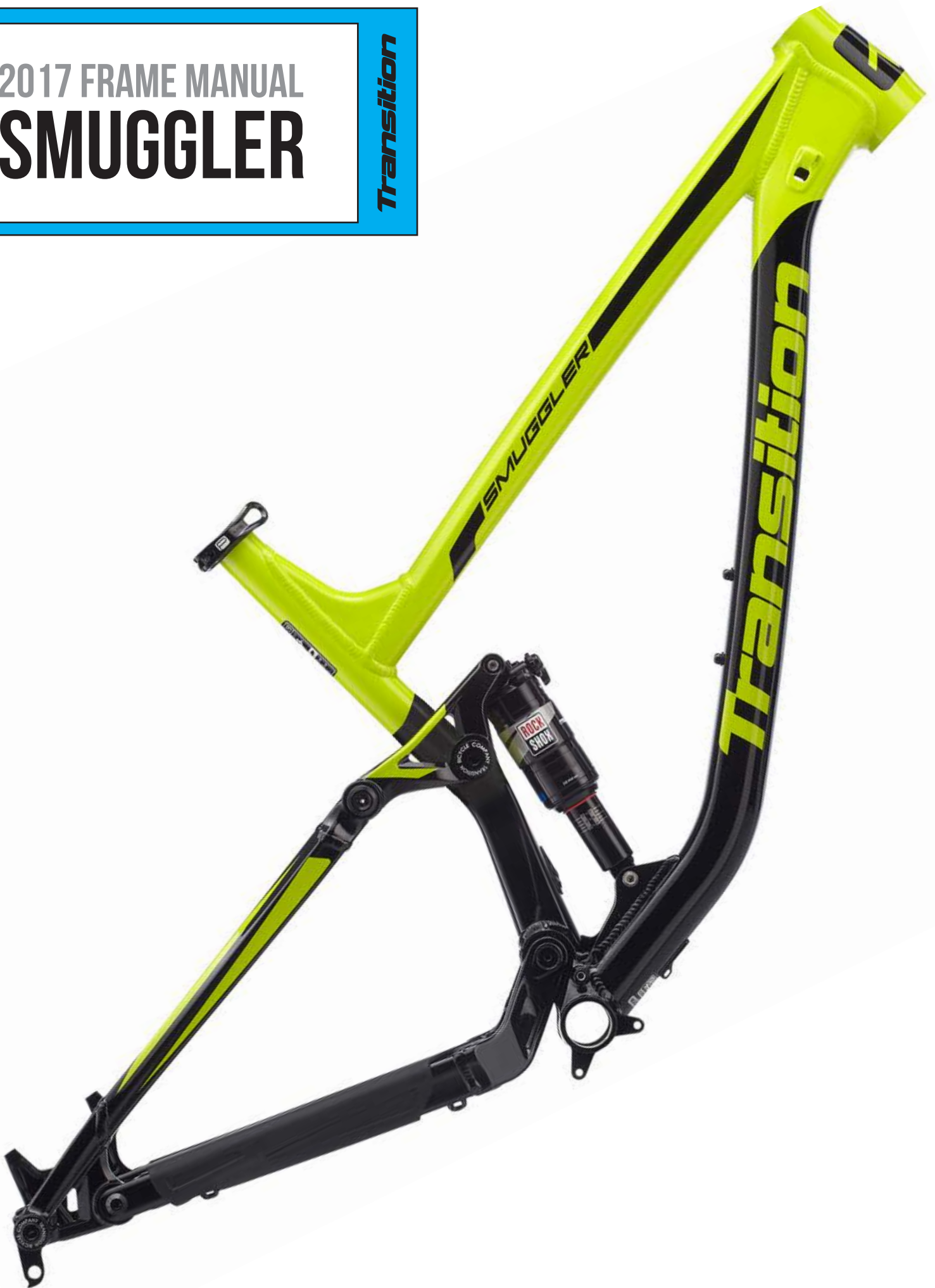


2017 FRAME MANUAL
SMUGGLER

Transition



FRAME SPECS

REAR TRAVEL:	115mm (4.5")
FRONT TRAVEL:	130mm (5.1")
REAR SHOCK:	190mm x 51mm (7.5" x 2") (21.8mm x 8mm eyelets)
FRAME MATERIAL:	6061 Aluminium
SIZES:	Small, Medium, Large, XL
COLORS:	Lime Green, Stealth Black
WARRANTY:	2 year defect warranty Lifetime crash replacement

BUILD SPECS

SEATPOST/CLAMP:	31.6mm Seatpost/34.9mm Clamp
HEADTUBE:	44mm/56mm Zero Stack
BOTTOM BRACKET:	73mm English Threaded
REAR DROPOUT:	142 x 12mm
FRONT DERAILLEUR:	None
CHAINGUIDE:	ISCG 05
REAR BRAKE:	160mm IS
REAR AXLE:	Syntaxe X12 12mm x 142mm
WHEEL SIZE:	29"

SHOCK SETUP

Your Transition frame is fully equipped with GiddyUp suspension technology. The custom tuned rear shock is designed to work perfectly in conjunction with the frame's leverage curve to provide superb pedaling performance and downhill small and big bump sensitivity. As a starting point all GiddyUp bikes are recommended to have 33-35% sag. Adjustments like rebound and compression are all personal preference settings that should be adjusted to your personal riding style and preferences. Consult your shock manual for information about how to adjust your rear shock.

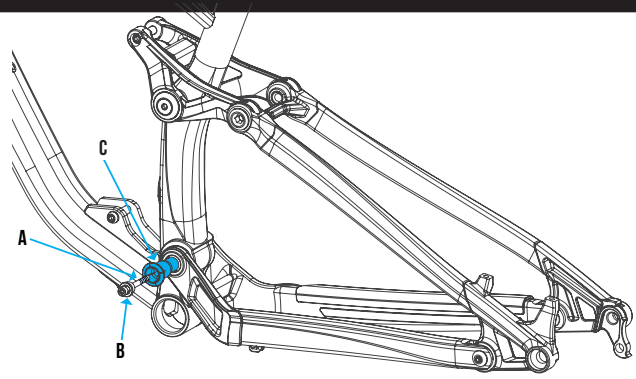
MAINTENANCE & INSPECTION

It is crucial to the longevity of your Transition frame that you properly maintain and inspect it. We recommend that all service be done by a qualified Transition Bikes dealer.

Before you begin any ride it is very important to inspect your entire frame for any cracks, loose pivots or bolts, and properly functioning bearings. In addition to inspecting your frame, checking your entire bike to make sure it is working properly must happen before every ride. This includes but is not limited to checking tire pressure, ensuring the wheels are secure to the frame and fork, all components and brake bolts are tight and pedals are secure. Also, a quick check of your brake pads and brakes to insure they are working properly and ready to ride. If you are unsure of what you need to check on your bike to make sure it is safe, please bring your bike to a bicycle shop to have them inspect and maintain it before you begin a ride.

TORQUE SETTINGS

Proper torque ratings for the hardware used on this product are crucial to keeping your frame working in proper order and preventing damage to the frame and pivots during use. Damage caused by over/under torquing will not be covered by the warranty on this product. All torque settings can be found on the exploded frame view on page 3 of this document.



MAIN PIVOT

The main bottom bracket pivot on your GiddyUp family bike is equipped with a collet style hardware system. This type of pivot requires a two step process to tighten correctly. Step 1. removed the main pivot screw (A) with a 5mm hex wrench, then slide out main pivot taper nut (B). Step 2. With an 8mm hex wrench tighten the main pivot axle (C) clockwise until you reach the specified torque of 19nm. Reinstall the main pivot screw with the taper nut to the specified torque of 10nm. The pressure from the main pivot screw and taper nut will help to maintain correct torque on the main pivot axle and increases the rear end stiffness of your frame.

BEARINGS

Take apart all the linkage and rocker arms to inspect the bearings to see if they are rotating smoothly. If they do not feel smooth or are seized up, you should replace the affected bearings. Always replace bearings in pairs.

Bottom Bracket Main Pivot Bearings Qty: 2 - 6903-2RS
Main Rocker Arm Pivot Bearings Qty: 2 - 6902-2RS
Seatstay and Chainstay Pivot Bearings Qty: 4 - 3802-2RS

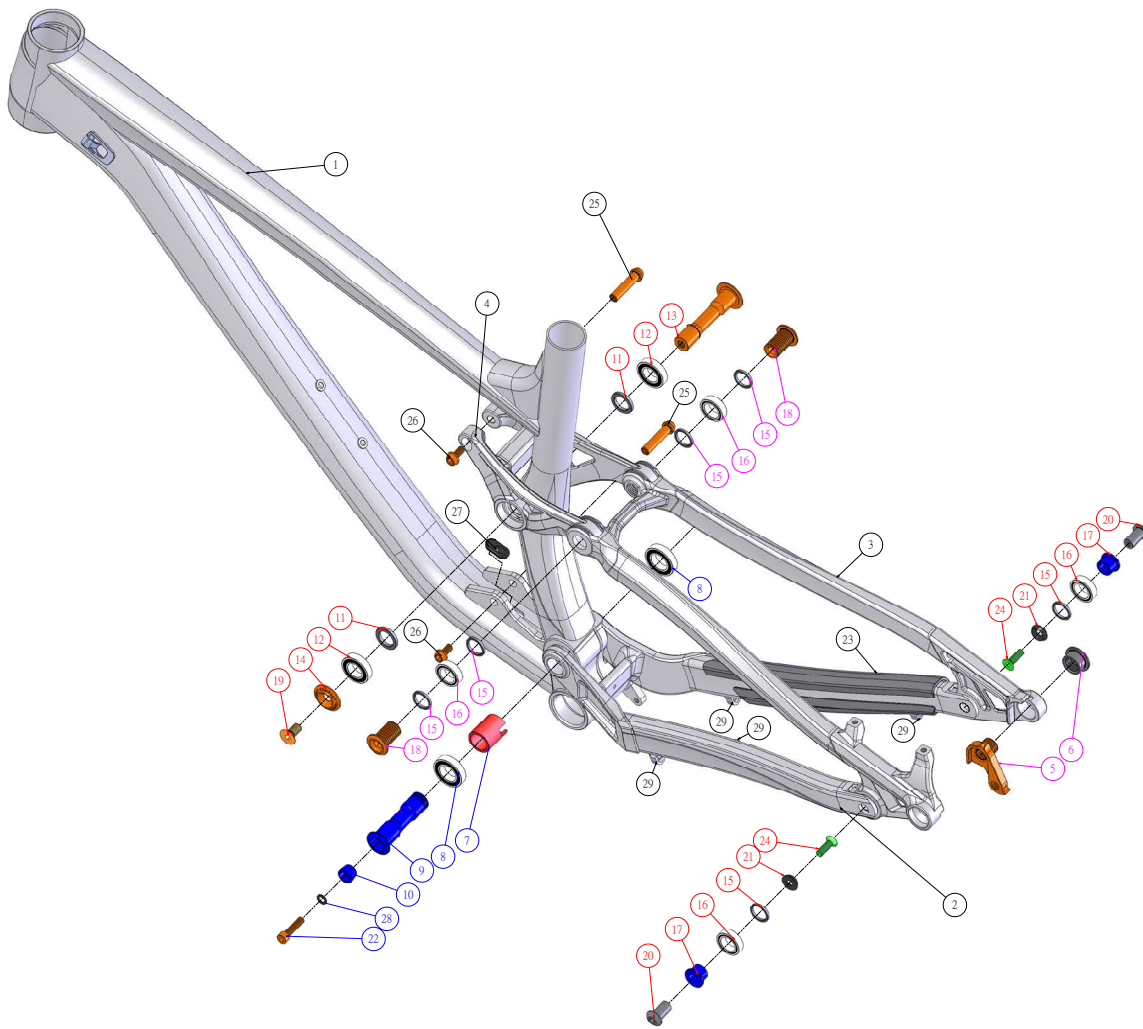
WARRANTY

Your Transition frame comes with a 2 year manufacturing defect warranty and a lifetime crash replacement policy. This warranty does not cover normal wear and tear to the frame, crashes, miscalculated landings and running into stuff. All those things would be covered by the crash replacement policy. If something bad occurs to your frame that is not covered by the warranty Transition will provide a replacement frame at a killer deal. Our goal is to make sure everyone can keep riding and has a smile on their face.

To be eligible for a warranty you must be the original owner and you must register your frame on the Transition Bikes website under the "Support" button.

For more technical support and information, visit our website and click on the "Support" button or contact us directly at:

Transition Bikes / 1600 Carolina St. /Bellingham, WA 98226
info@transitionbikes.com / (360) 366-4960 / www.transitionbikes.com



Item #	Description	QTY	Model Number	Torque Spec
1	Front Triangle	1	TSSGA-FT	-
2	Chainstay	1	TSSGA-CS	-
3	Seatstay	1	TSSGA-SS	-
4	Rocker Link	1	TSFAC-LK	-
5	Derailleur Hanger	1	TSFA-HG	-
6	Derailleur Hanger Retention Bolt	1	C7A-ANT	19nm
7	Main Pivot Spacer (17mm x 28mm)	1	TSFA-BSP	-
8	Bearing (30mm x 17mm x 7mm)	2	6903-2RS	-
9	Main Pivot Axle V2	1	TSFA-MAX-B	19nm
10	Main Pivot Taper Nut V2	1	TZDQ-MCP	-
11	Bearing Spacer (22mm x 15mm x 3mm)	2	TEDC-BWS	-
12	Bearing (28mm x 15mm x 7mm)	2	6902-2RS	-
13	Rocker Pivot Axle (15mm x 76mm)	1	TSFA-LAX	-
14	Rocker Pivot Axle Cap	1	TSFA-LNT	-
15	Bearing Spacer (19mm x 15mm x 2.5mm)	6	TSFA-LWS	-
16	Bearing (24mm x 15mm x 7mm)	4	3802-2RS	-
17	Chainstay Pivot Reducer	2	TSFA-EAX	-
18	Seatstay Pivot Axle (15mm x 22.5mm)	2	TSFA-SAX	19nm
19	Rocker Pivot Screw	1	M8 x 16L-M	10nm
20	Chainstay Pivot Axle (10mm x 22.5mm)	2	TSFA-CAX	-
21	Chainstay Pivot Axle Cap	2	C65A-RCP	-
22	Main Pivot Screw	1	M6-25L-P-S	10nm
23	Chainstay Protector	1	TSFA-CPT	-
24	Chainstay Pivot Screw	2	M6 x 20L-M	7nm
25	Shock Bolt	2	TCVC-BT-34L-S	10nm
26	Shock Screw	2	TCVC-M6-S	10nm
27	Cable Grommet	1	TCBC-CGR	-
28	Main Pivot Spacer	1	16x10x1T	-
29	Cable Guides (Welded)	4	AS-777	-



GEOMETRY

	SM	MD	LG	XL
Reach	406	432	457	483
Stack	610	610	620	629
Effective TopTube	564	590	619	647
SeatTube	393	419	457	495
SeatTube Angle	76	75.4	74.9	74.5
HeadTube Length	100	100	110	120
HeadTube Angle	67.5	67.5	67.5	67.5
Chainstay	436	436	436	436
Wheelbase	1134	1160	1189	1218
BB Drop	35	35	35	35
Estimated BB Height	335	335	335	335
Standover Height	677	686	696	709

SETUP GUIDES

Suspension setup guide pdf:

http://www.transitionbikes.com/PDF/TheMoreYouKnow_GiddyUpSetup.pdf

Suspension setup guide video:

<https://vimeo.com/115214620>

Assembly tips and tricks video:

<https://vimeo.com/160012465>