



**2013**  
BLT FRAME MANUAL  
*Transition*

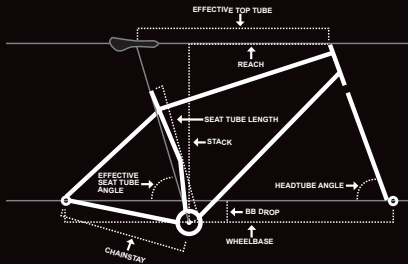
*Congratulations on the purchase of your Transition Bike frame. This manual will give you helpful information on how to develop a long and lasting relationship with your bike. Read every word of this manual because we may quiz you on it later.*

## Frame Specifications

REAR TRAVEL:	N/A
REAR SHOCK:	N/A
FRAME MATERIAL:	4130 Seamless Butted Chromoly
SIZES:	Small, Large
COLORS:	Toothpaste, Lemonhead
FRAME WEIGHT:	5.1 lbs / 2.31 kg
WARRANTY:	2 year defect warranty Lifetime crash replacement

## Build Specifications

SEATPOST/CLAMP:	27.2mm Seatpost/Integrated
HEADTUBE:	Campy Integrated (1mm)
BOTTOM BRACKET:	73mm English Threaded
REAR DROPOUT:	10mm x 135mm Horizontal
HANGER PART NO:	N/A
FRONT DERAILLEUR:	N/A
CHAINGUIDE:	N/A
REAR BRAKE:	160mm IS



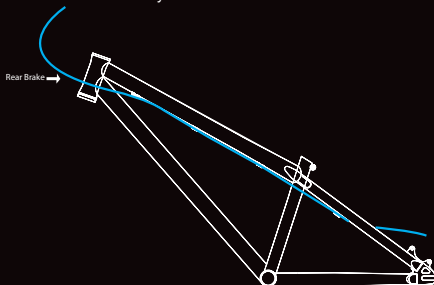
## Geometry (472.0mm Axle-to-Crown & Headset)

	SMALL	LARGE
Reach	401.3	432.2
Stack	534.7	534.7
TopTube (Effective)	575.0	606.0
SeatTube (center-to-top)	300.0	300.0
Head Tube Angle	71°	71°
Seat Tube Angle	72°	72°
ChainStay Length	375.0	375.0
BB Height	340.0	340.0
BB Drop	0	0
Wheelbase	1010.0	1040.9
Head Tube Length	110	110

(Length Measurements are in Millimeters)

## Cable Routing

Every Transition Bike frame has specific cable routing designed for optimal performance and safety of the rider.



## Maintenance

It is crucial to the longevity of your Transition frame that you properly maintain and inspect it. We recommend that all service be done by a qualified Transition Bikes dealer.

Before you begin any ride it is very important to inspect your entire frame for any cracks, loose pivots or bolts, and properly functioning bearings. In addition to inspecting your frame, checking your entire bike to make sure it is working properly must happen before every ride. This includes but is not limited to checking tire pressure, ensuring the wheels are secure to the frame and fork, all components and brake bolts are tight and pedals are secure. Also, a quick check of your brake pads and brakes to insure they are working properly and ready to ride. If you are unsure of what you need to check on your bike to make sure it is safe, please bring your bike to a bicycle shop to have them inspect and maintain it before you begin a ride.

## Torque Settings

Torque ratings for the hardware used on this product are listed below. Damage caused by over/under torquing will not be covered by the warranty on this product.

- Rear Axle 100 in/lbs (11.3 N·m)

## Warranty

Your Transition Frame is covered under a 2 year warranty period against any manufacturing defects or flaws. This does not cover normal wear and tear of the frame, misuse or crashing. This warranty only applies to the original owner of the frame 2 years from the date of purchase.

Transition Bikes also offers a lifetime crash replacement of the frame for the original owner. In the event your frame is broken due to a crash or rider negligence, Transition Bikes will offer a replacement frame at a discounted price.

## Register Your Frame

To be eligible for your warranty or crash replacement you must register your frame with Transition Bikes and maintain a proof of purchase from the location you purchased the frame. Transition Bikes and your bike shop do not keep records of your serial number unless you register it with us on our site. Visit: [www.transitionbikes.com/Register.cfm](http://www.transitionbikes.com/Register.cfm) to register your frame.

## Warning!

Riding mountain bikes is an extremely dangerous activity. The rider of any Transition Bikes frame assumes all the risk when they ride their Transition Bike. Transition Bikes assumes no liability in the event of a crash or broken frame. It is up to the rider and bike shop to properly maintain and inspect the frame for any flaws or cracks. It is the riders responsibility to ride within their limits and not push the frame beyond it's intended use.

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